	Application No.	Applicant(s)
Notice of Allowability	10/602,484	FRIEDEMANN ET AL.
	Examiner	Art Unit
	Lynne A. Gurley	2812
The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313	ears on the cover sheet with (OR REMAINS) CLOSED in the or other appropriate communication is s	n this application. If not included unication will be mailed in due course. THIS
1. X This communication is responsive to the Petition, RCE & I	DS (8/10/04) & the Petition L	<u>Decision (8/12/04)</u> .
2. The allowed claim(s) is/are 1-24 and 29.		
3. $\boxtimes$ The drawings filed on <u>24 June 2003</u> are accepted by the E	xaminer.	
<ul> <li>4.  Acknowledgment is made of a claim for foreign priority unally All b)  Some* c) None of the: <ol> <li>Certified copies of the priority documents have</li> <li>Certified copies of the priority documents have</li> <li>Copies of the certified copies of the priority documents have</li> <li>International Bureau (PCT Rule 17.2(a)).</li> </ol> </li> <li>* Certified copies not received:</li> </ul>	e been received. e been received in Applicatio	on No
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONN THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		a reply complying with the requirements
5. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give		
6. CORRECTED DRAWINGS ( as "replacement sheets") mus	st be submitted.	
(a) ☐ including changes required by the Notice of Draftspers	son's Patent Drawing Review	v ( PTO-948) attached
1) 🗌 hereto or 2) 🗍 to Paper No./Mail Date		
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date	s Amendment / Comment or	in the Office action of
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t	.84(c)) should be written on the header according to 37 CF	ne drawings in the front (not the back) of R 1.121(d).
7. DEPOSIT OF and/or INFORMATION about the depo attached Examiner's comment regarding REQUIREMENT		
Attachment(s)  1. ☑ Notice of References Cited (PTO-892)  2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ☐ Interview Su Paper No./	formal Patent Application (PTO-152) ummary (PTO-413), Mail Date
<ul> <li>Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date</li> <li>₹ Examiner's Comment Regarding Requirement for Deposit of Biological Material</li> </ul>	08), 7. ☐ Examiner's	<ul> <li>7.  Examiner's Amendment/Comment</li> <li>8.  Examiner's Statement of Reasons for Allowance</li> </ul>

Application/Control Number: 10/602,484

Art Unit: 2812

## REASONS FOR ALLOWANCE

- 1. The following is an examiner's statement of reasons for allowance: The prior art of record and, the newly submitted prior art filed in the IDS (Form PTO-1449), dated 8/10/04, fail to show the steps of the method as claimed, either alone or in combination. In particular, they fail to show:
- 2. 1) changing a composition of the deposition ambient while reducing the bias voltage to deposit a second barrier layer on sidewalls of the interconnect structure; substantially re-establishing the deposition ambient; and conformally depositing target atoms to form a third barrier layer over the bottom barrier layer and the second barrier layer; and
- 3. 2) depositing tantalum by ionizing physical vapor deposition primarily at a bottom surface of a via formed in a dielectric layer of a metallization structure; and depositing a tantalum nitride/tantalum bi-layer on sidewalls of the via.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lynne A. Gurley whose telephone number is 571-272-1670. The examiner can normally be reached on M-F 7:30-4:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John Niebling can be reached on 571-272-1679. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Lynne A. Gurley

Primary Patent Examiner TC 2800, Art Unit 2812

LAG August 21, 2004